Tray Fitting Instructions

Ref	Description	Illustration	Qty
A	Optional Full Size Universal Curved Quad Panel*		1
В	Threaded Leg Tubes		8
С	Leg Mounting Brackets		8
D	Screws for leg mounting and panel upright brackets.		44
Е	Panel Upright Brackets		6
F	Adhesive Hook & Loop Pads		6
G	Floor Brackets		4
Н	Floor Buckets Screws		8

Before you start please these installation instructions carefully

Your riser pack is intended as a basic general purpose raised installation kit and may fit a number of different shower tray sizes, shapes & types, as a consequence the instructions MUST be read in conjunction with any and all instructions supplies with your chosen shower tray.

Note! If in doubt on the suitability of this kit for your chosen shower tray, please contact your supplier who will be able to help you.

Check the pack and ensure you have all the parts listen. If there is a problem, please contact your supplier.

N.B. We reserved the right to change specification or withdraw products from these instructions without prior notice being given.

Please Note! These general instructions are comprehensive, but we always recommend that a technically competent installer undertakes the installation. Always take great care when drilling into walls or floors to avoid hidden pipes or electrical cables.

Before you start, make sure that you have the right tools and materials to hand with plenty of space and a clean dry area for assembly.

Basic Tools and Materials Required (Not Supplied)

- Cross head screwdriver
- Sharp knife and or mitre saw
- Additional pipework and fittings as required
- Spirit level
- Tape measure
- Marker pen

Note! Other tools and materials not listed above may be required.

Care and Use of Your Shower Tray Assembly:

For guidance on maintaining your shower tray, please read the instructions supplied with the item.

Area Preparation

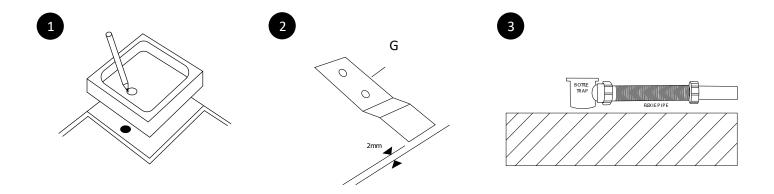
Note! Any floor area under the tray MUST be rigid and level.

- 1) Place the shower tray in the intended area of installation and mark the waste position and the outline of the tray on the floor. (See diagram 1)
- 2) Removed the shower tray and screw the Floor Brackets (G) using screws (H) to the floor with the open end 2mm back from the marked line, Evenly spaced parallel with the sides adjacent the intended panel access sides. Adjust the open end of the Floor Brackets (G) to accept the bottom edge of the panels (A) nominally 1.5mm (See diagram 2)

Note! On the concrete floors, discard screws (H) supplied, alternative fixings (not supplied)

will be required.

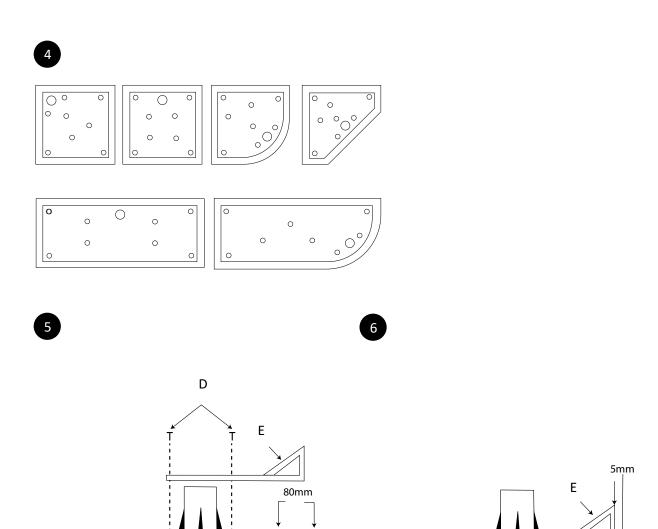
3) Install pipework to the area (not supplied) in accordance with the building regulations, mark the waste outlet position and attached the Waste Outlet (not supplied with pack) (See diagram 3).



Leg Positioning:

Shower tray types can have numerous styles of finish on the underside ranging from cast predesigned leg positions, flat with a periphery gully or a completely flat plastic finish. Consequently, this section is intended as general fitment.

- 1) With the marine ply mounting board upside, position all the support leg assemblies to form an even support structure. Use the full number of leg assemblies available for maximum support. For position guidance refer to the diagram provided.
- 2) Attach the Upright Brackets (E) evenly around the edge of the tray using two screws. Remember not to position these where the tray waste is situated.
- 3) Once an evenly supported layout has been achieved, screw the leg assemblies in position.
- 4) Adjust the upright brackets to achieve a nominal 5mm gap between the bracket and the edge of the tray. (See diagram 6)

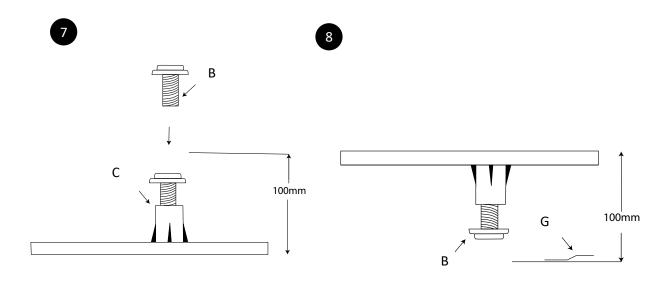


- 5) Screw all Threaded Leg Tubes (B) into the Leg Mounting Brackets (C) to achieve a nominal 100mm from the bottom edge of the shower tray to the base of the Threaded Leg Tubes (B) (See diagram 7).
 - Note! If supplied with optional full size universal curved quad panel (A), It is advised that for ease of access to measure and trim item (F) at this stage (See panel Trimming and assembly.
- 6) Place the shower tray upright and level into position, adjusting the Treaded Leg Tubes (E) as required maintain a gap no less than 100mm between the bottom edge of the tray and the floor (See diagram 11).
 - Note! Some shower trays have a protective film (indicated by a label on the surface) which MUST now be removed, undertake a full inspection of the tray at this stage. DO NOT PROCEDED IF NOT SATISFIED.
- 7) Mount the tray onto the marine ply following the recommended instructions supplies with the tray.
- 8) Attach the Waste Outlet (not suppled with pack) to the shower tray (using silicone between all mating surfaces). The shower tray and all connections MUST now be checked for water

tightness flow and adequate drainage over the entire area. DO NOT PROCEDED IF NOT SATISFIED.

Note! You MUST check that all the legs are fully in contact with a rigid floor at this stage. DO NOT PROCEED IF THE LEGS ARE NOT CORRECT.

9) Check to ensure the tray is still level adjust via mounting legs if necessary. Ensure the 100mm depth from the underside of the tray is maintained.



Panel Trimming and Assembly:

Note! Some shower trays have a protective film (indicated by a label on the surface) which MUST be removed now. For shower trays with one or more dimensions longer than 1200mm and up to 2000mm in length an extension panel kit is required.

Quad/ Off set Quads:

1) If supplied with Optional Full Size Universal Panel (A). Carefully centralise/match the curved section of the panel to the tray and trim both ends of the panel to the remaining area (See diagram 12).

Panel Installation:

- 1) Using adhesive Hook & Loop Pads (1) remove the self-adhesive backing paper from one side ONLY and attach to the ends of the Panel Upright Brackets (E) (See diagram 15).
- 2) Test fit assembled panels by sliding into Floor Brackets (G) before final assembly to ensure correct orientation to fit as required. DO NOT PROCEED IF NOT SATISFIED.
- 3) Remove the remaining backing papers from the Adhesive Hook & Loop Pads (1) attached to the Panel Upright Brackets (E) and push the panel assembly firmly into position.
 - Note! Once the panel assembly is correctly in place it MUST be sealed along the joining edge

if using only the Floor Brackets to hold the panels in place.

4) After all checks and adjustments, seal along the edge of the tray using copious amounts of silicone if not using a Flexi Strip (not supplied with pack).

